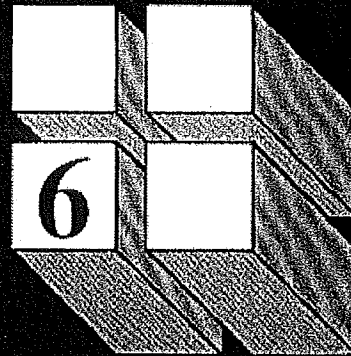
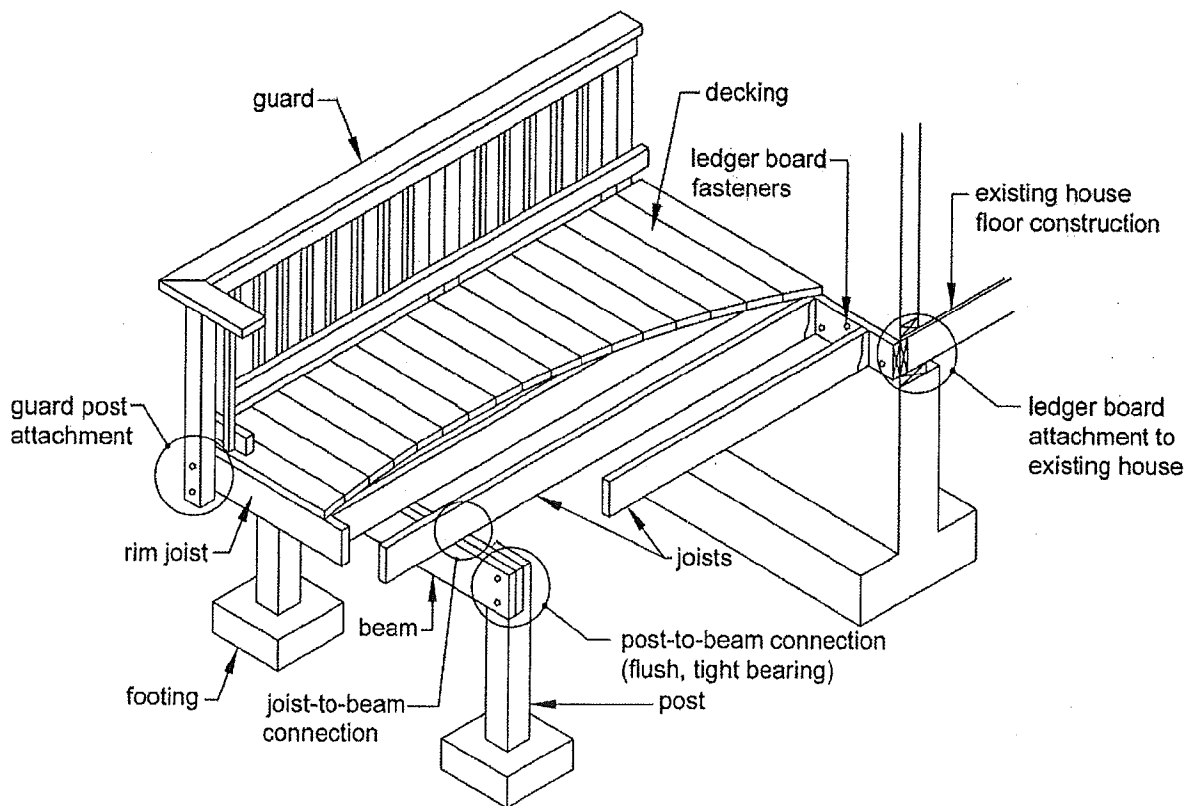


Design for Code Acceptance



Prescriptive Residential Wood Deck Construction Guide

Based on the *2009 International Residential Code*



Where applicable, provisions and details contained in this document are based on the *International Residential Code (IRC)* [bracketed text references applicable sections of the *IRC*]. Prescriptive construction methods recommended meet or exceed minimum requirements of the *IRC*. Provisions that are not found in the *IRC* are recommended as good industry practice. Where differences exist between provisions of this document and the *IRC*, provisions of the *IRC* shall apply. This document is not intended to preclude the use of other construction methods or materials. All construction and materials must be approved by the authority having jurisdiction. Every effort has been made to reflect the language and intent of the *IRC*. However, no assurance can be given that designs and construction made in accordance with this document meet the requirements of any particular jurisdiction.

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MINIMUM REQUIREMENTS

- This document applies to single level residential wood decks only.
- All lumber shall be identified by the grade mark of, or certificate of inspection issued by, an approved lumber grading or inspection bureau or agency (www.alsc.org). All lumber shall be a naturally durable species (such as Redwood or Western Cedars) or be pressure-treated with an approved process and preservative in accordance with American Wood Protection Association standards (such as but not limited to those shown in Table 1) [R317 and R318]. All lumber in contact with the ground shall be approved preservative treated wood suitable for ground contact. [R317.1.2]
- All nails shall meet the requirements of *ASTM F 1667*. Threaded nails as stated in this document include helical (spiral) and annular (ring-shank) nails. Wood screws shall meet the requirements of *ANSI/ASME B18.6.1*. Bolts and lag screws shall meet the requirements of *ANSI/ASME B18.2.1*.
- Throughout this document, ½" diameter bolts and lag screws are specified for various connections. Edge distance and spacing requirements are based on ½" diameter fasteners. If larger (or smaller) fasteners are specified, edge distance and spacing needs to be adjusted.
- To resist corrosion, the following is required [R317.3]:
 - All screws, bolts, and nails for use with preservative treated wood shall be hot-dipped zinc-coated galvanized steel, stainless steel, silicon bronze, or copper. Fasteners to be hot-dipped galvanized shall meet the requirements of *ASTM A 153, Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware*, Class D for fasteners 3/8" diameter and smaller or Class C for fasteners with diameters over 3/8".
 - Fasteners other than nails and timber rivets shall be permitted to be of mechanically deposited zinc-coated steel with coating weights in accordance with *ASTM B 695*, Class 55, minimum.
 - All hardware (joist hangers, cast-in-place post anchors, etc.) shall be galvanized or shall be stainless steel. Hardware to be hot-dipped prior to fabrication shall meet *ASTM A 653, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process*, G-185 coating. Hardware to be hot-dipped galvanized after fabrication shall meet *ASTM A123, Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products*.
 - Fasteners and connectors exposed to salt water or located within 300 feet of a salt water shoreline shall be stainless steel grade 304 or 316.
 - Other coated or non-ferrous fasteners or hardware shall be as approved by the authority having jurisdiction.
- Decks supporting large concentrated loads such as hot tubs are beyond the scope of this document.
- This document does not apply to decks which will experience snow loads, snow drift loads, or sliding snow loads that exceed 40 psf. This document does not address wind or seismic design issues.
- Flashing shall be corrosion-resistant metal [R703.8] of minimum nominal 0.019-inch thickness or approved non-metallic material. Aluminum should not be used in direct contact with lumber treated with preservatives that contain copper such as ACQ, Copper Azole, or ACZA.
- Decks shall not be used or occupied until final inspection and approval is obtained.
- This document is not intended to preclude the use of other construction methods or materials not shown herein.

Table 1. Common preservative treatments and retention levels (pcf) for sawn lumber in ground contact.^a

Species	ACQ-B	ACQ-C	ACQ-D	CA-B	CuN-W
Southern Pine	0.40	0.40	0.40	0.21	0.11
Douglas Fir-Larch	0.40	0.40	NR	0.21	0.11
Hem-Fir	0.40	0.40	0.40	0.21	0.11
Ponderosa Pine	0.40	0.40	0.40	0.21	0.11
Red Pine	0.40	0.40	0.40	0.21	0.11
Spruce-Pine-Fir	NR	0.40	NR	NR	NR
Redwood	NR	NR	NR	NR	NR

^a Preservatives and retentions listed in Table 1 are based on the American Wood Protection Association (AWPA) *Book of Standards*. NR = Treatments Not Recommended.

DECKING REQUIREMENTS

All decking material shall be composed of dimension lumber (2" nominal thickness) or span rated decking in accordance with the American Lumber Standard Committee *Policy for Evaluation of Recommended Spans for Span Rated Decking Products (November 5, 2004)*. Attach decking to each joist with 2-8d threaded nails or 2-#8 screws. Space decking boards approximately 1/8" apart. See Figure 11 for decking connection requirements at the rim joist. Decking may be placed from an angle perpendicular to the joists to an angle of 45 degrees to the joists. Each segment of decking must bear on a minimum of 4 joists (or 4 supports).

Decking not meeting these requirements may be substituted when the product has been approved by the authority having jurisdiction.

JOIST SIZE

The span of a joist is measured from the centerline of bearing at one end of the joist to the centerline of bearing at the other end of the joist and does not include the length of the overhangs. Use Table 2 to determine joist span based on lumber size and joist spacing. See Figure 1 and Figure 2 for joist span types.

Table 2. Maximum Joist Spans (L_J)

Species	Size	Joist Spacing (o.c.)					
		Without Overhangs ¹			With Overhangs up to L _J /4 ²		
		12"	16"	24"	12"	16"	24"
Southern Pine	2x8	13' - 8"	12' - 5"	10' - 2"	10' - 9"	10' - 9"	10' - 2"
	2x10	17' - 5"	15' - 10"	13' - 1"	15' - 6"	15' - 6"	13' - 1"
	2x12	18' - 0"	18' - 0"	15' - 5"	18' - 0"	18' - 0"	15' - 5"
Douglas Fir-Larch, Hem-Fir, SPF ³	2x8	12' - 6"	11' - 1"	9' - 1"	9' - 5"	9' - 5"	9' - 1"
	2x10	15' - 8"	13' - 7"	11' - 1"	13' - 7"	13' - 7"	11' - 1"
	2x12	18' - 0"	15' - 9"	12' - 10"	18' - 0"	15' - 9"	12' - 10"
Redwood, Western Cedars, Ponderosa Pine ⁴ , Red Pine ⁴	2x8	11' - 8"	10' - 7"	8' - 8"	8' - 6"	8' - 6"	8' - 6"
	2x10	14' - 11"	13' - 0"	10' - 7"	12' - 3"	12' - 3"	10' - 7"
	2x12	17' - 5"	15' - 1"	12' - 4"	16' - 5"	15' - 1"	12' - 4"

1. Assumes 40 psf live load, 10 psf dead load, L/360 deflection, No. 2 grade, and wet service conditions. See Figure 1B.

2. Assumes 40 psf live load, 10 psf dead load, L/180 cantilever deflection with 220 lb point load, No. 2 grade, and wet service conditions. See Figure 1A and Figure 2.

3. Incising assumed for refractory species including Douglas fir-larch, hem-fir, and spruce-pine-fir.

4. Design values based on northern species with no incising assumed.

Figure 1A. Joist Span – Deck Attached at House and Bearing Over Beam

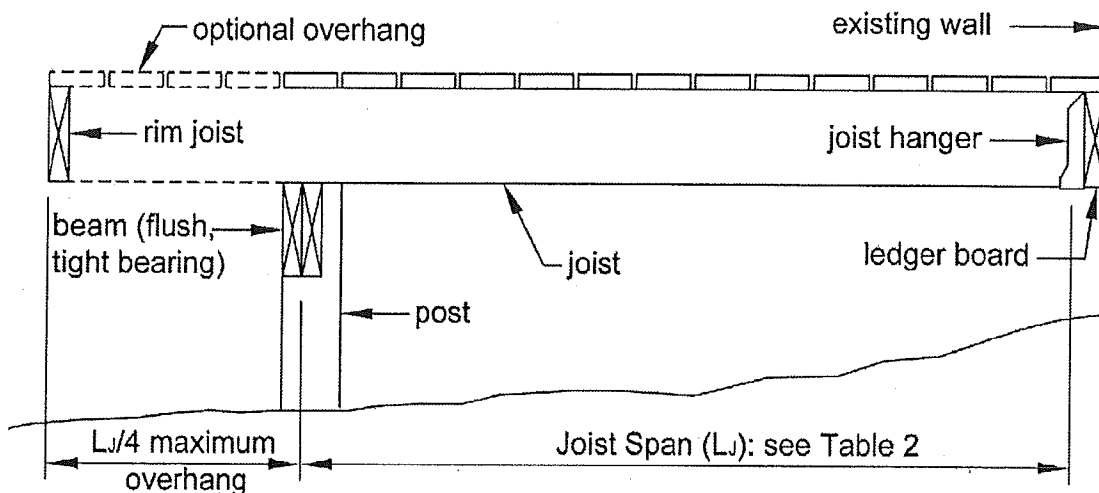


Figure 1B. Joist Span – Joists Attached at House and to Side of Beam

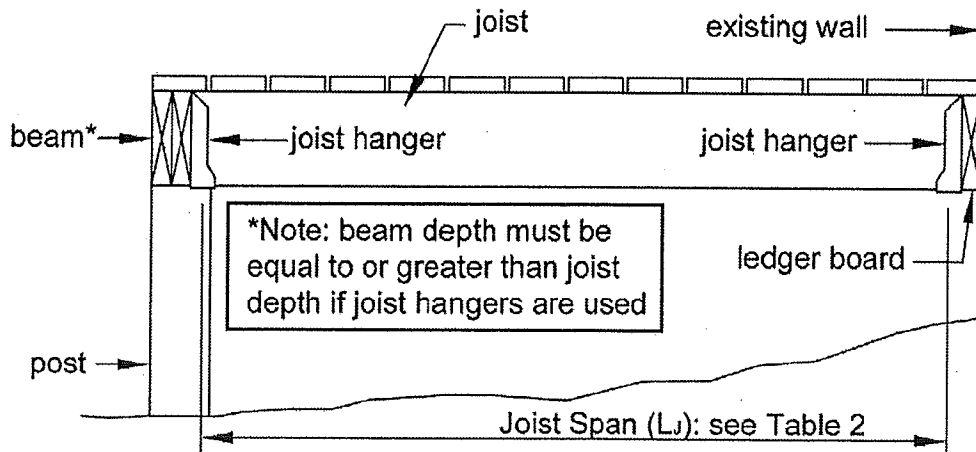
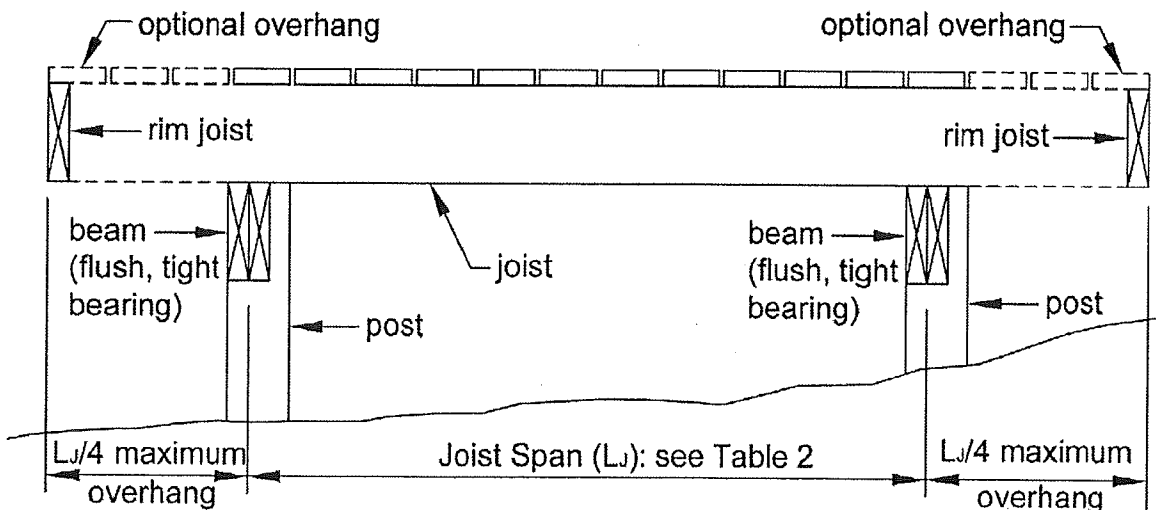


Figure 2. Joist Span – Free Standing Deck



BEAM SIZE & ASSEMBLY REQUIREMENTS

Deck beam spans shall be in accordance with Table 3 and can extend past the post centerline up to $L_B/4$ as shown in Figure 3. Joists may bear on the beam and extend past the beam centerline up to $L_J/4$ as shown in Figures 1A and 2, or the joists may attach to the side of the beam with joist hangers as shown in Figure 1B.

Joists shall not frame in from opposite sides of the same beam. See JOIST-TO-BEAM CONNECTION details, Figure 6.

Where multiple 2x members are used, the deck's beam is assembled by attaching the members identified in Table 3 in accordance with Figure 4. [Table R602.3(1)]

Table 3. Deck Beam Spans (L_B)¹ for Joists Framing from One Side Only

Species	Size ⁴	Joist Spans (L_J) Less Than or Equal to:						
		6'	8'	10'	12'	14'	16'	18'
Southern Pine	2-2x6	7' - 1"	6' - 2"	5' - 6"	5' - 0"	4' - 8"	4' - 4"	4' - 1"
	2-2x8	9' - 2"	7' - 11"	7' - 1"	6' - 6"	6' - 0"	5' - 7"	5' - 3"
	2-2x10	11' - 10"	10' - 3"	9' - 2"	8' - 5"	7' - 9"	7' - 3"	6' - 10"
	2-2x12	13' - 11"	12' - 0"	10' - 9"	9' - 10"	9' - 1"	8' - 6"	8' - 0"
	3-2x6	8' - 7"	7' - 8"	6' - 11"	6' - 3"	5' - 10"	5' - 5"	5' - 2"
	3-2x8	11' - 4"	9' - 11"	8' - 11"	8' - 1"	7' - 6"	7' - 0"	6' - 7"
	3-2x10	14' - 5"	12' - 10"	11' - 6"	10' - 6"	9' - 9"	9' - 1"	8' - 7"
	3-2x12	17' - 5"	15' - 1"	13' - 6"	12' - 4"	11' - 5"	10' - 8"	10' - 1"
Douglas Fir- Larch ² , Hem-Fir ² , SPF ² , Redwood, Western Cedars, Ponderosa Pine ³ , Red Pine ³	3x6 or 2-2x6	5' - 5"	4' - 8"	4' - 2"	3' - 10"	3' - 6"	3' - 1"	2' - 9"
	3x8 or 2-2x8	6' - 10"	5' - 11"	5' - 4"	4' - 10"	4' - 6"	4' - 1"	3' - 8"
	3x10 or 2-2x10	8' - 4"	7' - 3"	6' - 6"	5' - 11"	5' - 6"	5' - 1"	4' - 8"
	3x12 or 2-2x12	9' - 8"	8' - 5"	7' - 6"	6' - 10"	6' - 4"	5' - 11"	5' - 7"
	4x6	6' - 5"	5' - 6"	4' - 11"	4' - 6"	4' - 2"	3' - 11"	3' - 8"
	4x8	8' - 5"	7' - 3"	6' - 6"	5' - 11"	5' - 6"	5' - 2"	4' - 10"
	4x10	9' - 11"	8' - 7"	7' - 8"	7' - 0"	6' - 6"	6' - 1"	5' - 8"
	4x12	11' - 5"	9' - 11"	8' - 10"	8' - 1"	7' - 6"	7' - 0"	6' - 7"
	3-2x6	7' - 4"	6' - 8"	6' - 0"	5' - 6"	5' - 1"	4' - 9"	4' - 6"
	3-2x8	9' - 8"	8' - 6"	7' - 7"	6' - 11"	6' - 5"	6' - 0"	5' - 8"
3-2x10	12' - 0"	10' - 5"	9' - 4"	8' - 6"	7' - 10"	7' - 4"	6' - 11"	
3-2x12	13' - 11"	12' - 1"	10' - 9"	9' - 10"	9' - 1"	8' - 6"	8' - 1"	

1. Assumes 40 psf live load, 10 psf dead load, L/360 simple span beam deflection limit, L/180 cantilever deflection limit, No. 2 grade, and wet service conditions.
2. Incising assumed for refractory species including Douglas fir-larch, hem-fir, and spruce-pine-fir.
3. Design values based on northern species with no incising assumed.
4. Beam depth must be equal to or greater than joist depth if joist hangers are used (see Figure 6, Option 3).

Figure 3: Beam Span Types

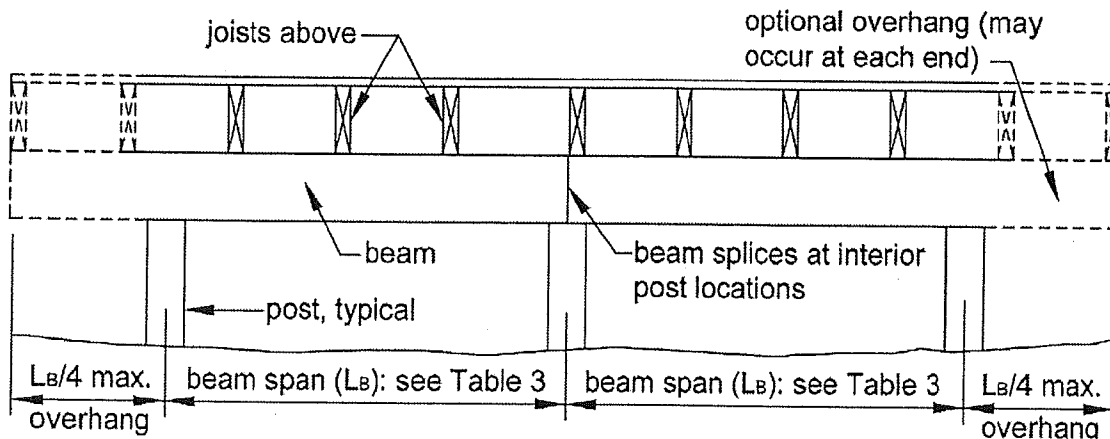
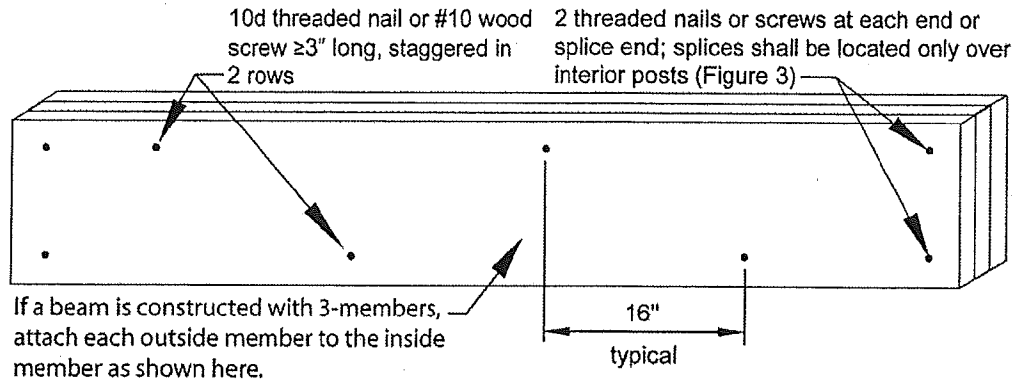


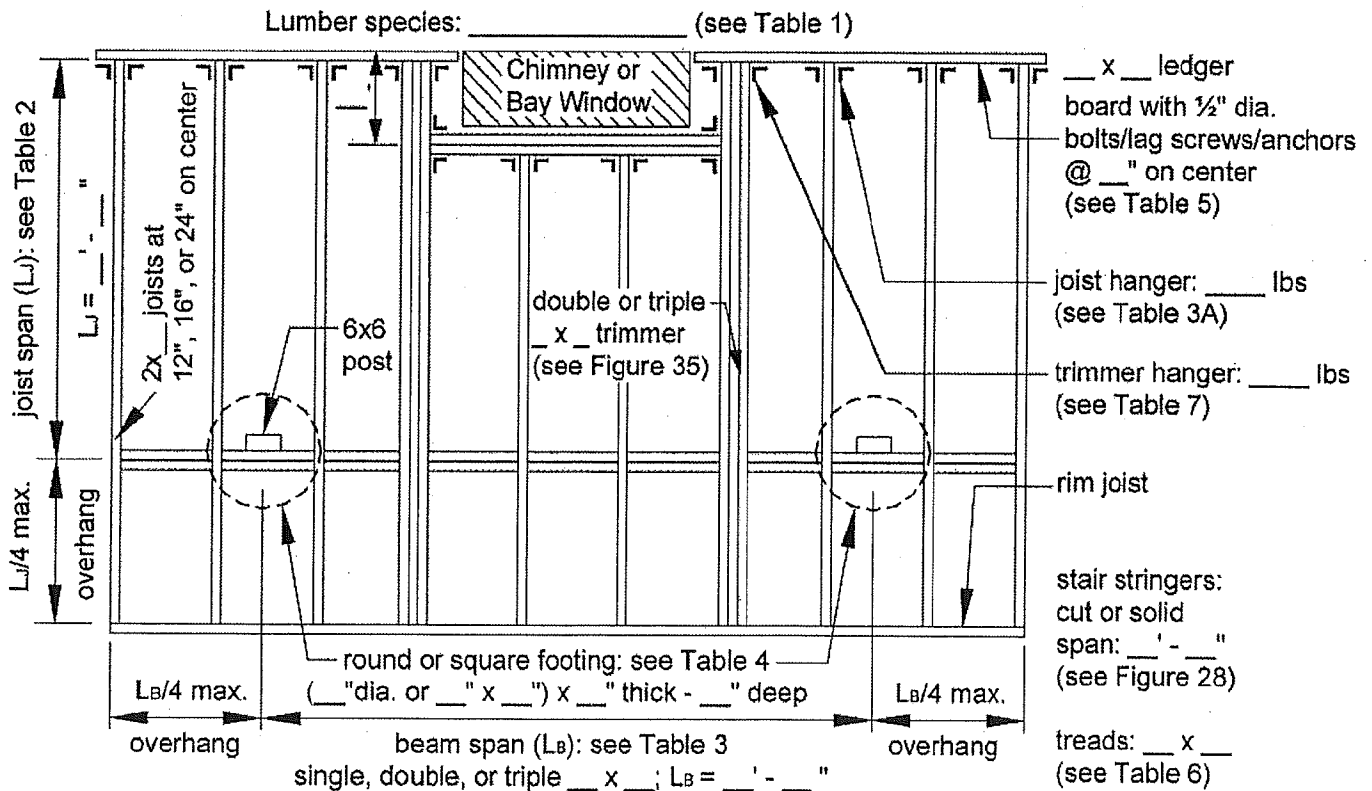
Figure 4. Beam Assembly Details



DECK FRAMING PLAN

A framing plan shows the joist and beam layout; the location of the ledger board, posts, and footings, and the type, size, and spacing of the ledger board fasteners. See Figure 5 for an example of a typical deck framing plan.

Figure 5. Typical Deck Framing Plan

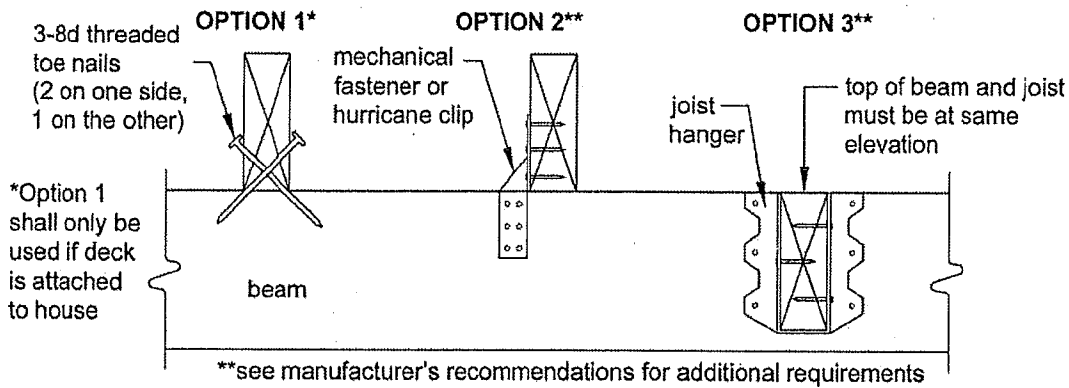


JOIST-TO-BEAM CONNECTION

Each joist shall be attached to the beam as shown in Figure 6. Joists may bear on and overhang past the beam a maximum of $L_j/4$. Use Option 1 or Option 2 to attach the joist to the beam. Option 1 shall only be used if the deck is attached to the house with a ledger (see LEDGER ATTACHMENT REQUIREMENTS) or as shown in Figure 23. Mechanical fasteners or hurricane

clips used as shown in Option 2 must have a minimum capacity of 100 lbs in both uplift and lateral load directions. Joists may also attach to the side of the beam with joist hangers per Option 3. Joists shall not frame in from opposite sides of the same beam. See JOIST HANGERS for more information. Hangers, clips, and mechanical fasteners shall be galvanized or stainless steel (see MINIMUM REQUIREMENTS).

Figure 6: Joist-to-Beam Detail



JOIST HANGERS

Joist hangers, as shown in Figure 7, shall each have a minimum download capacity in accordance with Table 3A. The joist hanger shall be selected from an approved manufacturer's product data based on the dimensions of the joist or header it is carrying. Joist hangers shall be galvanized or stainless steel (see MINIMUM REQUIREMENTS).

Use joist hangers with inside flanges when clearances to the edge of the beam or ledger board dictate. **Do not use clip angles or brackets to support joists.**

Figure 7: Typical Joist Hangers

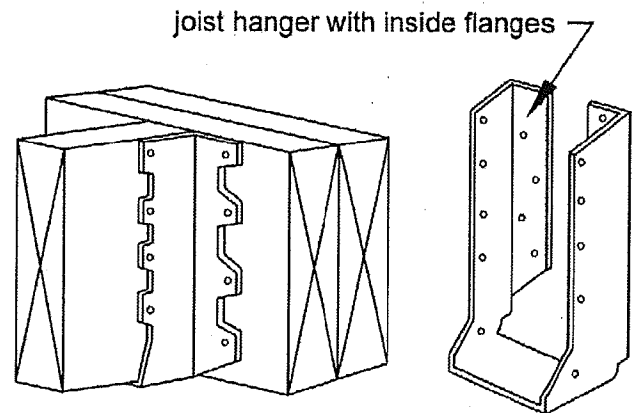


Table 3A: Joist Hanger Download Capacity

Joist Size	Minimum Capacity, lbs
2x8	600
2x10	700
2x12	800

POST REQUIREMENTS

All deck post sizes shall be 6x6 (nominal) or larger, and the maximum height shall be 14'-0" measured to the underside of the beam. Posts shall be centered on footings. Cut ends of posts shall be field treated with an approved preservative (such as copper naphthenate) [R402.1.2]. The beam shall be attached to the post by

notching the 6x6 as shown in Figure 8 or by providing an approved post cap to connect the beam and post as shown in Figure 10. All 3-ply beams shall be connected to the post by a post cap. All thru-bolts shall have washers under the bolt head and nut. Attachment of the beam to the side of the post without notching is prohibited (see Figure 9).

Figure 8. Post-to-Beam Attachment Requirements

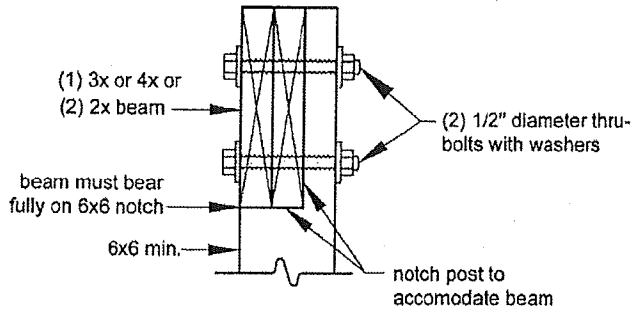
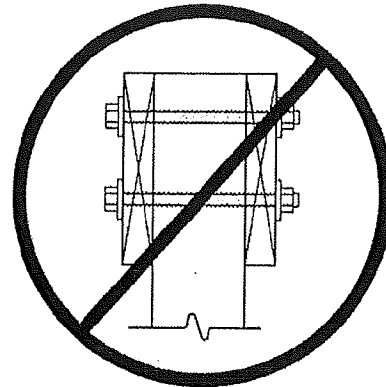


Figure 9. Prohibited Post-to-Beam Attachment Condition



RIM JOIST REQUIREMENTS

Attach a continuous rim joist to the ends of joists as shown in Figure 11. Attach decking to the rim joist as shown in Figure 11. For more decking attachment requirements, see DECKING REQUIREMENTS.

Figure 10. Alternate Approved Post-to-Beam Post Cap Attachment

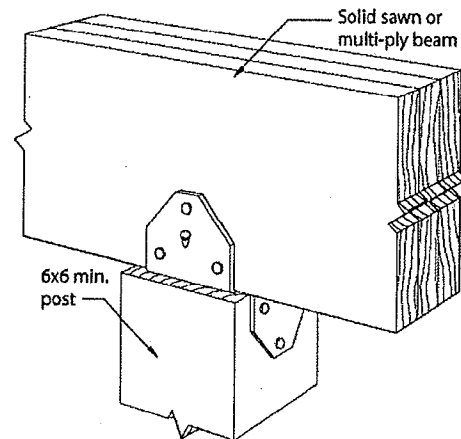
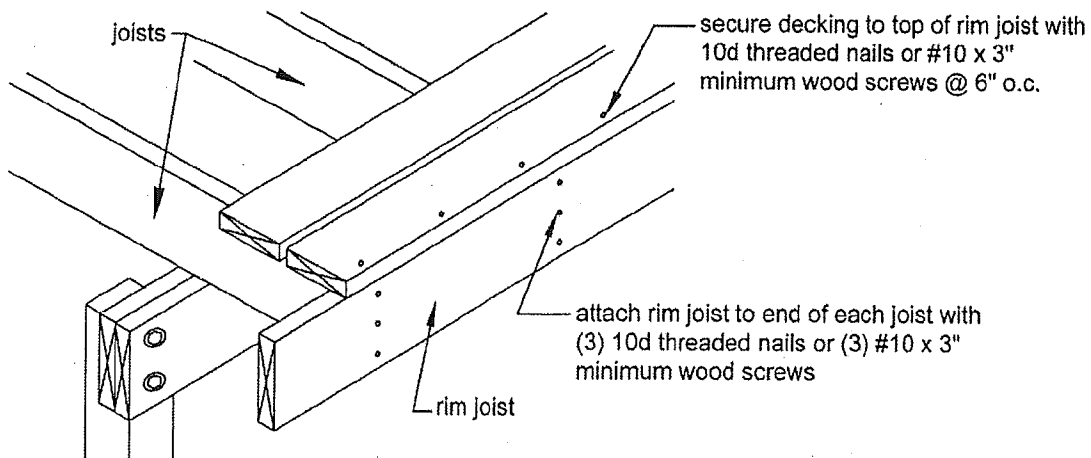


Figure 11. Rim Joist Connection Details



FOOTINGS [R403]

See Figure 12 and Table 4 for footing size, footing thickness, and post attachment options and requirements. All footings shall bear on solid ground and shall be placed at least 12 inches below the undisturbed ground surface or below the frost line, whichever is deeper. Contact the authority having jurisdiction to determine the specified frost line. Bearing conditions shall be verified in the field by the building official prior to placement of concrete. Where the building official determines that in-place soils with an allowable bearing capacity of less than 1,500 psf are likely to be present at the site, the allowable bearing capacity shall be determined by a soils investigation. DECK FOOTINGS CLOSER THAN 5'-0" TO AN EXISTING EXTERIOR HOUSE WALL MUST BEAR AT THE SAME ELEVATION AS THE FOOTING OF THE EXISTING HOUSE FOUNDATION.

Do not construct footings over utility lines or enclosed meters. Contact local utilities (call 811) before digging.

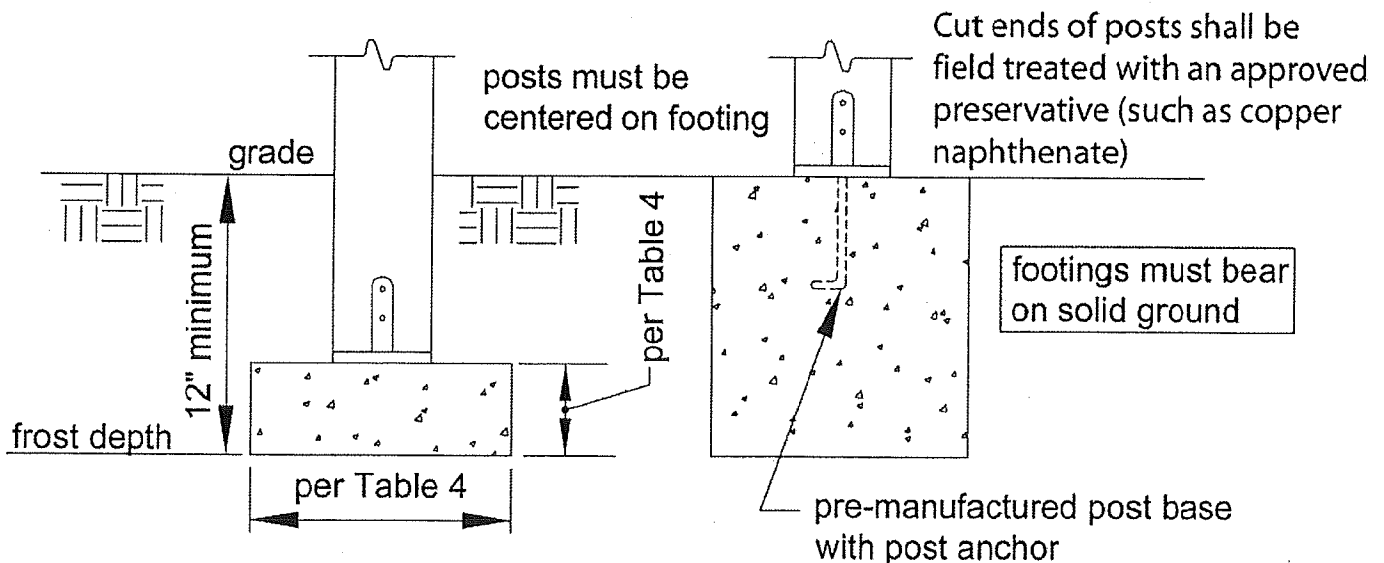
Pre-manufactured post anchors shall be galvanized. See MINIMUM REQUIREMENTS.

Table 4. Footing Sizes¹

Beam Span, L _B	Joist Span L _J	Round Footing Diameter	Square Footing Dimension	Footing Thickness ²
6'	<10'	15"	13"	6"
	<14'	17"	15"	6"
	<18'	20"	18"	7"
8'	<10'	17"	15"	6"
	<14'	20"	18"	8"
	<18'	23"	21"	9"
10'	<10'	19"	17"	7"
	<14'	22"	20"	9"
	<18'	25"	23"	10"
12'	<10'	21"	19"	8"
	<14'	24"	22"	10"
	<18'	28"	26"	11"
14'	<10'	22"	20"	9"
	<14'	26"	24"	11"
	<18'	30"	28"	12"
16'	<10'	24"	22"	9"
	<14'	28"	26"	12"
	<18'	32"	30"	13"
18'	<10'	25"	23"	10"
	<14'	30"	28"	12"
	<18'	34"	32"	14"

1. Assumes 1,500 psf soil bearing capacity.
2. Assumes 2,500 psi compressive strength of concrete. Coordinate footing thickness with post base and anchor requirements.

Figure 12. Typical Footing Options



LEDGER ATTACHMENT REQUIREMENTS**[R502.2.2]**

GENERAL: Attach the ledger board, which shall be equal to or greater than the deck joist depth but less than or equal to the rim joist depth, to the existing exterior wall in accordance with Figure 14 through Figure 16. When attachments are made to the existing house band joist, the band joist shall be capable of supporting the new deck. If this cannot be verified or conditions at the existing house differ from the details herein, then either a free-standing deck or full plan submission is required. See FREE-STANDING DECKS.

SIDING AND FLASHING: House siding or the exterior finish system must be removed prior to installation of the ledger board. Approved corrosion resistant flashing is required at any ledger board connection to a wall of wood framed construction (see MINIMUM REQUIREMENTS). See Figure 14 for continuous flashing with drip edge. The threshold shall be carefully flashed and caulked to prevent water intrusion due to splash from the deck or melting snow and ice.

MANUFACTURED WOOD I-JOIST: The term "I-Joist" denotes manufactured wood "I" joists (see Figure 13A). Many new homes constructed with wood I-joists

include 1" or thicker engineered wood products (EWP) – such as oriented strand board (OSB) or structural composite lumber (SCL) including laminated veneer lumber (LVL) – as band joists (or rim boards) that can support the attachment of a deck (see Figure 14). However, some older homes might be constructed with band boards that are too thin (less than 1") to support a deck. In such cases, a free-standing deck or a full plan submission is required.

MANUFACTURED WOOD TRUSS: A metal plate connected wood truss (MPCWT) is an engineered, prefabricated structural component designed for each specific application. MPCWT's used in residential floors are often installed with a 2x4 lumber "ribbon" at the ends of the trusses (see Figure 13B) to tie the ends of the trusses together. The ribbon board, by itself, is not intended to support the deck ledger and deck. Installing residential decks when the floor system for the house uses MPCWT requires a standard detail provided by the truss designer, a free-standing deck, or a full plan submission. Refer to the WTCA Technical Note – *Attachment of Residential Decks to Wood Truss Floor Systems* for special blocking details and attachment requirements (www.sbcindustry.com).

Figure 13A. Wood I-Joist Profile

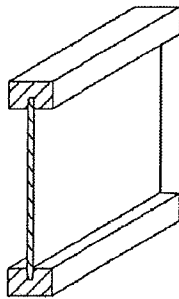


Figure 13B. Metal Plate Connected (MPC) Wood Floor Trusses with a 2x4 Lumber "Ribbon" at the Ends of the Trusses

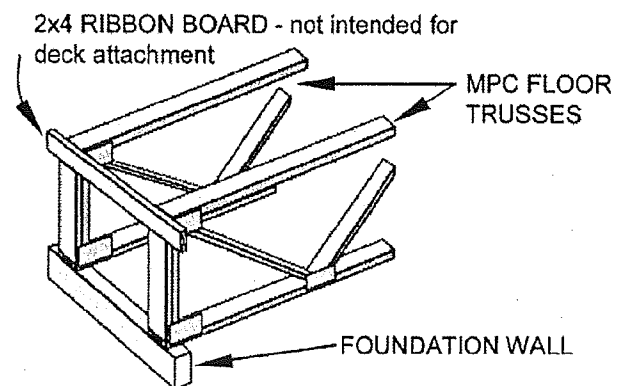


Figure 14. General Attachment of Ledger Board to Band Joist or Rim Board

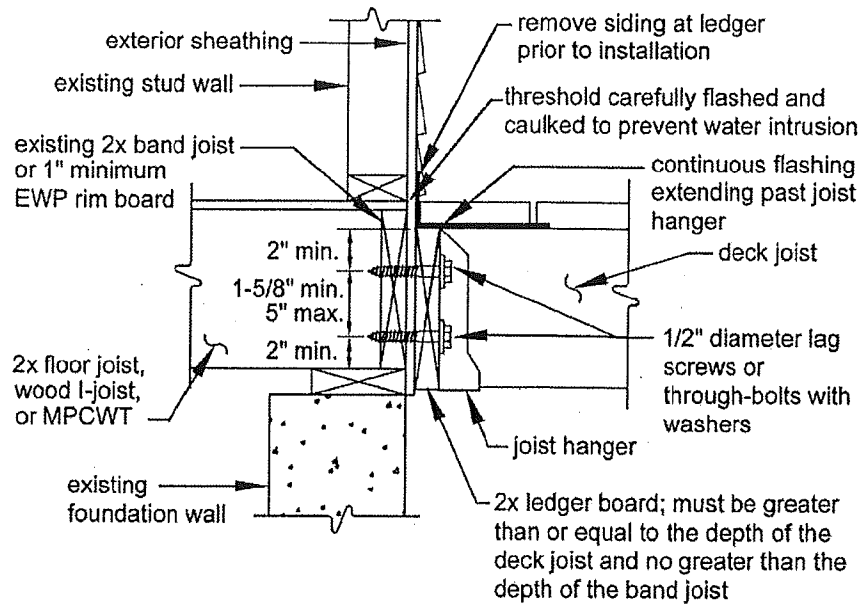


Figure 15. Attachment of Ledger Board to Foundation Wall (Concrete or Solid Masonry)

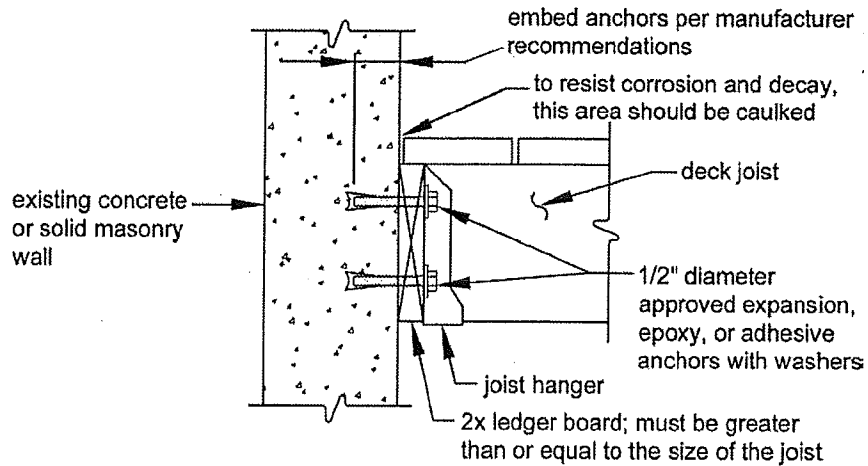


Figure 16. Attachment of Ledger Board to Foundation Wall (Hollow Masonry)

